NOTES:
1. FINISH — 125√ EXCEPT AS NOTED.
2. MATERIAL — STEEL, ASTM A331: 4340 OR 4130 OR 4140.
3. BREAK EDGES .003 +.012 UNLESS OTHERWISE SPECIFIED.
4. ALL RIVET HOLES ARE .187 DIA. +.001 (90° -1° CSK .052 +.020 DEEP) REAM AT ASSEMBLY UNLESS OTHERWISE SPECIFIED.
5. HEAT TREAT — HEAT LENCHT "F" TO 1480°-1500° F. OIL QUENCH, TEMPER AT APPROX. 800° F TO HARDNESS SPECIFIED.
6. MIL-W-13855 APPLIES.