HEAT TREATMENT & FINAL FINISH

SECTION A-B

BREAK CORNER 0.05 +/- 0.005

60° CHAMFER

BREAK CORNER WHERE LAM BS & BLADES MEET

CUT TO RUN-OUT ON B.

POLISH RAMP AFTER FINAL FINISH

SECTION THROUGH CHAMBER

SCALE 1

(a) BASIC MIN. FOR DETERMINING BODY AND BULLET SEAT
(b) BASIC MIN. DIAMETER FOR DETERMINING BODY
(c) BASIC MIN. DIAMETER FOR DETERMINING BULLET SEAT.

TOLERANCES TO BE ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING C-3638 UNDER REVISION DATE OF AUGUST 10, 1942

SPRINGFIELD ARMORY

SCALE

RIFLING - 0.020 INCH LEAD. 6 GROOVES

BARREL C-3638 W. 02. 23

FINISH 5
NOTES:
- For dimensions see ORG of wood stock.
- Inside recesses may vary subject to approval of contracting officer.

STOCK RIGHT HAND WOOD

STOCK RIGHT HAND PLASTIC

SCALE: C-64062

SUPERScedes OLD TRACING C64062 UNDER REVISION DATE OF SEPT. 5, 1942
NOTE: MARKING\nMAGAZINE
COMPARTMENT FRONT CLEARANCE
BEETWEEN 3/16 INCH TOP OF BRIDGING BRUSH CLEARANCE CUT.

FOLLOWER 88668

TUBE MAGAZINE ASSEMBLY-814714
OR 814714A

SPRING 88667

LIST OF COMPONENTS

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
</tr>
</thead>
<tbody>
<tr>
<td>10034</td>
<td>MAGAZINE ASSEMBLY</td>
<td></td>
</tr>
<tr>
<td>10030</td>
<td>FOLLOWER</td>
<td></td>
</tr>
<tr>
<td>814714</td>
<td>TUBE MAGAZINE ASSEMBLY</td>
<td></td>
</tr>
<tr>
<td>88667</td>
<td>SPRING</td>
<td></td>
</tr>
</tbody>
</table>

Full No. Issued for Field Maintenance Except as Components of Authorized Assemblies, Supersedes Old Tracing C8684 Under Revision Date of Jan 8 1944

C8694
STANDARD FOR ALL MANUFACTURERS

MARKINGS, RECEIVER

TOLERANCE 0.06" ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

SUPERSEDES OLD TRACING C3843 UNDER REVISION DATE OF JAN 15, 1936

SCALE 1" = C3843

UNITED STATES PROPERTY

MARKED AS U.S. ARMY

INSPECTOR'S INITIALS

NUMBER OF PISTOL
MARKINGS SLIDE

STANDARD FOR ALL MANUFACTURERS.

TOLERANCE ±0.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.
SUPERSEDES OLD TRACING C3845 UNDER REVISION DATE OF APRIL 30, 1936.
**LIST OF COMPONENTS**

<table>
<thead>
<tr>
<th>LINE NUMBER</th>
<th>DRAWING NUMBER OR PIECE MARK</th>
<th>NAME OF COMPONENT</th>
<th>OBS.</th>
<th>ORIGINAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>B147/14</td>
<td>TUBE, MAGAZINE, ASSEMBLY</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>B8606</td>
<td>1-BASE, MAGAZINE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>A13216</td>
<td>2-PIN, MAGAZINE BASE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>C8695</td>
<td>1-TUBE, MAGAZINE</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**TUBE, MAGAZINE, ASSEMBLY (B147/14)**

Manufacturing Assembly

For welded design see drawing B114/4.

*Will not be issued for field maintenance except as components of authorized assemblies. Supersedes old tracing B147/14 under revision date of Jan 8, 1944.*
LIST OF COMPONENTS

<table>
<thead>
<tr>
<th>DRAWING NUMBER OR PLACE MARK</th>
<th>NAME OF COMPONENT</th>
<th>QTY</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>B14714A</td>
<td>TUBE, MAGAZINE ASSEMBLY</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>B7310043</td>
<td>1 BASE, MAGAZINE</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>C8695</td>
<td>1 TUBE, MAGAZINE</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

TUBE MAGAZINE ASSEMBLY B14714A
MANUFACTURING ASSEMBLY
FOR STANDARD DESIGN
SEE DRAWING B14714

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES

B14714A

SPRINGFIELD ARMORY
ORDNANCE DEPT., U.S.A.