Table of Contents

<table>
<thead>
<tr>
<th>Chapter</th>
<th>Title</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>Full vs. Semantic Function</td>
</tr>
<tr>
<td>3</td>
<td>Introduction</td>
</tr>
</tbody>
</table>

Notice
can be successfully "found".

In a few moments, the weapon was ready and positioned. The weapon
could be "found" at a distance of not more than 600 yards. The weapon
was then used to destroy the target. The weapon was then used to destroy
the target. The weapon was then used to destroy the target.
Full vs. Semi-Auto Function

PRE-1972 MAC

From the author's collection. Note: rear position-adjustable hand grip.
FULL AUTO - COCKED
(There is no real difference in the position of the upper lobe of the trip on the semi- or full auto models until the trigger is pulled.)
NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

FULL-AUTO CHAMBERING
Note position of trip (shaded area).

NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

SEMI-AUTO CHAMBERING
Note position of trip (shaded area).
NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

MOMENT OF FIRING – FULL AUTO
Note positions of disconnector (shaded area) and sear.

NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

MOMENT OF FIRING – SEMI-AUTO
Note positions of disconnector (shaded area) and sear.
NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

MOMENT OF BOLT RETURN — FULL AUTO
Note position of disconnector (shaded area) and sear.

NOTE:
Some extraneous details & parts have been omitted for the sake of clarity.

MOMENT OF BOLT RETURN — SEMI-AUTO
Note position of disconnector (shaded area), upper lobe of trip (arrow) and sear.
Selector for full-auto MAC 10 in semi-auto position.

Trigger mechanism parts layout for selective fire MAC 10.

Detail stripped .45ACP selective fire MAC 10 press upper receiver, hike selector (rear left, lower row) which is of course, non-existent in semi-auto model.
In the top photo, the semi-auto receiver spring mounting position is shown.

The semi-auto receiver spring mounting position is shown in the above photo. Note the difference in receiver spring shapes.

The test receiver's lower receiver is for the semi-auto model, while the lower receiver is for the semi-auto model.

The test receiver's lower receiver is shown at the top, while the lower receiver is for the semi-auto model.
Conversion Methods
be illustrated in Figure 4 and described on page 2.

Clamping clearance for upper side of the trip so that it can be

Setting the multiplier MAC I 0 to full auto.
Cut the disconnecter as described in the text.

After cutting, the micrometer reading should be 500.

Note the micrometer reading of 600.

Measure before cutting the right side area of the disconnecter.
After drilling, tap mounting hole.

The trigger can be more easily positioned for functioning in
the gun when held by a 1/8" pin inserted into the

AUTO SEAT CUT FROM 1/8" FLATSTOCK

Figure 7

Clearance hole

1/16"
The second cut is for the body width.

The stem should be cut into the blank first.

With the stem and body width cut completely, the edge is then trimmed at the edge of the front arm. The blank is then sheared or drawn to its final size, being careful not to damage the edge. Make sure the top surface of the blank is smooth and free of scratches or burrs before proceeding.

After the shearing or drawing is done, the edge is cut to length (arrow). The blank is then formed to shape (arrow). The formed blank is then ready for use.
Smooth out the cut and round off the edges of the auto seat with a fine toothed file.

Center punch the area for the mounting hole. Dimension for head of electrical screw and head of electrical screw.

The auto seat in the rough.
After measuring length of stem in relation to disconnector:

...
FULL AUTO III

MOUNTING THE AUTO 10 TO THE TRIGGER

Page 8

MAC 10