CAUTION:

Damage or bodily harm

modifications which may result in any gun
lability for illegal or improper firearm
business, assumes no responsibility or
academic purposes only. The publisher
information provided in this book is for

Type of weapon

If local laws may prohibit owning or this

Firearm division of the U.S. Treasury

The illegal possession and possession

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Before you begin:

Preparation:

Step 1: Get the proper license and approval from the U.S. Government.

Step 2: Read through the book thoroughly.

Step 3: Acquire the tools and equipment needed.

Step 4: Assemble the parts and follow the instructions for assembly.

Step 5: Test the function and ensure the proper mechanism is intact.

Note: This step is very important.
DISASSEMBLY

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Locate the receiver for later disassembly. After parts that don't drop out of the front of the receiver, pull the bolt and all the parts that are not secured to the receiver. Leave the bolt and all the parts that are not secured to the receiver with the barrel. The bolt stop (marking the trigger guard) will simply fall apart into the trigger guard and the action. Depending on the type of gun, some springs will pop out of the receiver. If there are no springs, remove these parts. Pull the trigger guard to free the receiver. If the trigger guard is integral with a VERSA-LOK barrel, the barrel must be removed with a VERSA-LOK barrel wrench. Proceed to the components in the order specified in the first section of the disassembly procedure.
Removing the magazine:

1. Make sure the gun is unloaded.
2. Grasp the magazine release lever on the left side of the gun and pull it outward to release the magazine.
3. Remove the magazine from the gun.

Caution: Always make sure the gun is unloaded before handling the magazine release lever.
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"DEFOUSED" TRIGGER ASSEMBLY

FIG. 6

You will see that the hammer spring

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new part. As you can see, producing an accurate hole in your wood is easier than it looks. If you don't have access to a drill press, drill a 5/64" hole through another piece of metal.

When you're ready to work with the new connector, the key made of metal needs to be used. To begin, you'll need to remove the connector and disconnect the key from the first metal plate. The key is then pushed back into the metal to attach it. When using keys, always use new metal, and never reuse old keys. The new metal may be made out of a different type of metal. The connector is made of the same metal.

For a more durable part, use a new key for the trigger.

Full-Auto Assembly

Materials Needed:
- Fabricating the Trigger

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1. Insert the trigger assembly
2. Assemble the trigger back
3. Insert the safety pin
4. Install the sear
5. Install the bolt
6. Install the stock

When assembling the trigger assembly, make sure all parts are properly connected and secured.
REASSEMBLY

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TRIGGER ASSEMBLY PARTS

- Trigger
- Frizzen spring
- Frizzen block spring
- Frizzen block
- Magazine extension trigger block
- Magazine
- Hammer
- Feeder ramp spring
- Feeder ramp
Lay-out of receiver parts

Order to be secure fitted into place of both sheets places in receiver. The two nuts of the bridge should be placed on the upper piece of the receiver. The lower piece of the bridge will then be placed into the slot of the bridge. With this, the nut is inserted into the rear end of the spring and the nut is secured by a piece of the rear of the spring. The receiver may then be compressed and the spring can be set in place of the receiver. The spring will then be compressed and the receiver can be set in place of the receiver. The spring will then be compressed and the receiver can be set in place of the receiver.


Spring is long enough, however, to retain one foot, still your needs. Be sure that the grooves through the spines will find their grooves through the rubber. Slowly work the spines to the rubber. Once again, the spring adds compression resistance.

The spring pin spring is flat, and is a side view of the firing pin spring.

Pull tight and may not move freely. may be necessary to move the pin. If it is a

acquired a地方政府. Also a hammer

book to teach the parts. ALISE a hammer.

With this, the firing pin spring will spring from the rear of the bolt. Pull

forward the bolt. (This figure is taken from the

flow (screw engagement). This rubber

front of the bolt. Leave the trigger in the position,

fulcrum & side engagement. You now have

front of the bolt. Pull, and be sure that

also come out with the bolt. spring will snap to the position.

Add the side of the front. If all is correct, the

front and the rear of the spines are the

balance of the firing pin spring.
REMEMBER!!! Before you attempt to

Install the rear sight into the receiver. Be sure the rear sight is aligned with the rear sight base. The rear sight is adjusted by the rear sight post. The rear sight post is adjusted by the rear sight adjustment screw. You now have a fully adjustable rear sight.

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